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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

REC'D 07 JUL 2004

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P045074PCT SMO				FOR FURTHER ACT	CTION See Notification of TWISTAtal of International Preliminary Examination Report (Form PCT/IPEA/416)			
International application No. PCT/NL 03/00168				International filing date (da 06.03.2003	ay/month/year)	Priority date (day/month/year) 12.04.2002		
	national J2/04	Pater	nt Classification (IPC) or bo	oth national classification an	d IPC			
Appli	cant	N DE	VELOPMENT & IMP	LEMENTATION B.V.	et Al.			
		100	VELOT METT & IIII					
1.	 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 							
2.	This REPORT consists of a total of 5 sheets, including this cover sheet.							
	This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).					reculications made before this Additionty		
	Thes	e anı	nexes consist of a total of	of 2 sheets.				
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3.	This	repo	t contains indications re	elating to the following ite	ems:			
	i	×	Basis of the opinion					
	ll		Priority					
	111				ovelty, inventive step	and industrial applicability		
	١V		Lack of unity of invent	ion		t and the standard and industrial applicability		
	٧	M	Reasoned statement of citations and explanate	under Rule 66.2(a)(ii) wil ions supporting such sta	th regard to novelty, tement	inventive step or industrial applicability;		
	VI		Certain documents cit	ted				
	VII			international application				
1	VIII		Certain observations	on the international appli	ication	• , •		
Date	e of sub	missi	on of the demand		Date of completion of	this report		
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/NL 03/00168

i. '	Bas	is d	of t	the	rep	ort
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1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

	Des	cription, Pages	
	1-12	2	as originally filed
	Cla	ims, Numbers	Company of the Compan
	1-14	4	received on 24.05.2004 with letter of 24.05.2004
	Dra	wings, Sheets	
	1/3-	3/3	as originally filed
2.	With lang	n regard to the langu guage in which the int	age, all the elements marked above were available or furnished to this Authority in the ternational application was filed, unless otherwise indicated under this item.
	The	se elements were av	vailable or furnished to this Authority in the following language: , which is:
		the language of a tra	anslation furnished for the purposes of the international search (under Rule 23.1(b)).
		the language of pub	lication of the international application (under Rule 48.3(b)).
		the language of a tra Rule 55.2 and/or 55.	anslation furnished for the purposes of international preliminary examination (under .3).
3.	With inte	n regard to any nucle rnational preliminary	eotide and/or amino acid sequence disclosed in the international application, the examination was carried out on the basis of the sequence listing:
		contained in the inte	ernational application in written form.
		filed together with th	ne international application in computer readable form.
		furnished subsequer	ntly to this Authority in written form.
		furnished subsequer	ntly to this Authority in computer readable form.
		The statement that t in the international a	the subsequently furnished written sequence listing does not go beyond the disclosure application as filed has been furnished.
		The statement that t listing has been furn	the information recorded in computer readable form is identical to the written sequence nished.
4.	The	amendments have r	resulted in the cancellation of:
		the description,	pages:
		the claims,	Nos.:
		the drawings,	sheets:
		-	

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International application No.

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5. This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)).
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(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

- 6. Additional observations, if necessary:
- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes: Claims Claims 2-9

No:

1,10-14

Inventive step (IS)

Yes: Claims

Claims No:

1-14

Industrial applicability (IA)

Yes: Claims

1-14

No: Claims

2. Citations and explanations

see separate sheet

1. The following document is referred to:

D1: WO-A-00/37169 D2: WO-A-98/36825

- 2. The present application does not meet the criteria of Article 33(1) PCT, because the subject-matter of claim 1 is not new in the sense of Article 33(2) PCT.
- 2.1 Document D1 discloses a process for the preparation of particles by mixing a solution of the substance of interest with a supercritical fluid to extract the vehicle and to cause precipitation of the solved product (cf. page 1, lines 1-4; page 2, line 25-page 3, line 20; page 5, lines 4-5; Example 1). The mixing step is performed ensuring an improved dispersion of the solution containting the substance to be granulated, achieved by contacting the fluids having high fluid velocity. The mixture is fed to a tube (reference 17 in figure 1), similar to the tube of Example 1 of the present application wherein step b) takes place, thus it can be assumed that formation of very fine particle occurs inside the tube of figures 1 or 2 of D1. The particles are fed to a particle formation (growing) chamber (reference 19 in Example 1). Additional antisolvent is admixed in the tube wherein nucleation starts (cf. page 5, lines 19-26; example 2). The particles are finally collected.
- 2.2 Document D1 is silent with respect to the size of the particles prepared. However, it is noted that the size of the particles is the result of the process and not a feature of the process. In other words: having the process described in D1 all the features of the process disclosed in claim 1, it can be assumed that the size of the particles will fall into the range mentioned in claim 1, which, on the other hand, is the range of particle size normal in this kind of processes using supercritical fluid extraction. Accordingly, the subject-matter of claim 1 is not new regarding the disclosure of document D1.
- 3. Dependent claims 2-14 do not appear to contain any additional features which in combination with the features of any claim to which they refer, meet the requirements of the PCT with respect to novelty or inventive step (Article 33 PCT). These claims relate to parameters already disclosed in the prior art (as for claims 10-14), or parameters not giving rise to an unexpected technical effect, being the matter of an arbritary selection (claim 2-7).

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3.1 Special reference is made to claims 8 and 9. The prior art is silent with respect to the cinetic energy applied in the mixing zone and mixing time. However, document D2, describing a similar process wherein mixing between supercritical fluid and a solution takes place, clearly specified that the cinetic energy of the fluids in the mixing zone has to be high (cf. page 3, line 15-page 4, line 2)). Since D2 does not mention the value of the energy, but the conditions of the examples of the present application, specially pressure of the fluids, are similar to the conditions in D2 (example 4), it can be assumed that both, energy applied to the mixing zone and mixing time, in the process disclosed in D2 have to fall into the ranges disclosed in claims 8 and 9 of the application. It would be obvious for the skilled person to use similar conditions in the process of D1. The subject-matter of claims 8 and 9 cannot be considered as involving an inventive step (Article 33 PCT).

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CLAIMS

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- 1. A process for the preparation of small particles through precipitation, which process employs a fluid solution comprising a solvent and solute to be precipitated and a non-gaseous antisolvent, said solvent being soluble in or miscible with the antisolvent and said solute being substantially insoluble in the antisolvent, wherein the process comprises the successive steps of:
 - a. feeding a stream of the fluid solution and a stream of the antisolvent into a mixing zone where both streams are thoroughly mixed to achieve a condition of super saturation whilst ensuring that hardly any nucleation occurs during the mixing;
 - b. feeding the resulting mixture of the fluid solution and the antisolvent into a nucleation zone allowing nucleation to commence;
 - c. allowing the nuclei formed in the nucleation zone to grow to particles with a volume weighted average diameter of no more than 50 μ m, preferably of no more than 7 μ m.
 - d. collecting the particles and separating them from the antisolvent.
- 2. The process according to claim 1, wherein during or following step b., and prior to step d. additional antisolvent is admixed to the mixture of the fluid solution and the antisolvent.
- 3. The process according to claim 2, wherein the additional antisolvent is admixed after the precipitated particles have grown to a volume weighted average diameter of at least 0.1 μ m, preferably of at least of at least 0.4 μ m
- 25 4. The process according to claim 2 or 3, wherein the antisolvent is admixed at least 1 second after completion of step a., preferably at least 3 seconds after completion of step a.
 - 5. The process according to any one of claims 1-4, wherein the ratio of the solution flow rate to antisolvent flow rate in step a. is between 5:1 and 1:10.
 - 6. The process according to any one of claims 1-5, wherein the collected particles, when reaching the end of the nucleation zone or immediately prior to the admixture of additional antisolvent, contain at least 1 wt.% solvent, preferably at least 10 wt.% solvent.

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- 7. The process according to any one of claim 2-6, wherein the additional antisolvent is admixed in an amount effective to reduce the solvent content of the collected particles to less than 1 wt.%, preferably to less than 0.01 wt.%.
- 5 8. The process according to any one of claims 1-7, wherein less than 25%, preferably less than 10% of the nuclei formed in the process are formed in the mixing zone.
 - 9. The process according to any one of claims 1-8, wherein the residence time within the mixing zone is less than 15 seconds, preferably less than 1 second.

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- 10. The process according to any one of claims 1-9, wherein the mixing energy applied in the mixing zone exceeds 1 J/kg and preferable more than 10J/kg.
- 11. The process according to any one of claims 1-12, wherein the residence time within the nucleation and growth zone is at least 3 seconds, preferably at least 60 seconds.
 - 12. The process according to any one of claims 1-11, wherein the solution comprises between 0.0001 and 30 wt.%, preferably between 0.1 and 5 wt.% of the solute.
- 13. The process according to any one of claims 1-12, wherein the antisolvent is a supercritical or nearcritical fluid.
 - 14. The process according to any one of claims 1-13, wherein the particles obtained from step c. have a particle size distribution with a standard deviation of less than 50% of the volume weighted average particle size, preferably of less than 20% of the volume weighted average particle size.
 - 15. The process according to any one of claims 1-14, wherein at least 10 wt.%, preferably at least 50 wt.% of the solute present in the stream of the fluid solution of step a. is recovered in the particles obtained in step d.